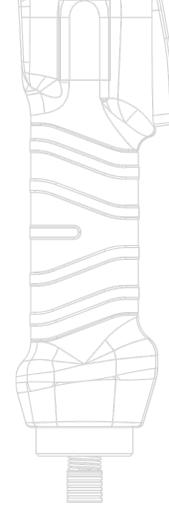


### **K-TESTER** & K-TORQUE ANALYZER

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# **K-TESTER**

Our new torque analyser with an external transducer





K-TESTER

KOLVER

### **K-TESTER**

Self-powered unit with lithium battery (up to 10 hours)



#### **FEATURES**

Up to 64 different programs

Auto-detection of the different external transducers

Static external transducers (need joint simulator):

#### 1 - 5 - 20 - 50 - 100 Nm (8.8 - 885 lbf-in)

Different torque options available on request





#### **FEATURES**

Up to 64 different programs

**Auto-detection** of the different external transducers

Rotary external transducers:

#### 5 - 25 - 50 - 100 Nm (42 - 885 lbf-in)

Different torque options up to 500Nm available on request

Torque and angle rotary transducer available soon





### **FUNCTIONALITY**

Works in program mode or free-run mode

Torque displaying: **peak value** or **real-time tracking** 

Real-time **graph** visualization, both directly on the control unit as well as on any tablet or PC running the **K-Torque Analyzer** companion software

**K-TESTER** 

Advanced reporting capabilities, including archiving to USB









### **STATIC MODELS**

K-TESTER Complete Kit	Kit part number (reader + KTI transducer + joint simulator)	KTI transducer	Part number	Joint simulator	Part number
K-TESTER KTII	021406/F1	KTI1 0,1 - 1 Nm	023001/I	M4	240640
K-TESTER KTI5	021406/F5	KTI5 0,3 - 5 Nm	023005/1	M6	240600
K-TESTER KTI20	021406/F20	KTI20 0,5 - 20 Nm	023020/1	M8	240800
K-TESTER KTI50	021406/F50	KTI50 2 - 50 Nm	023050/1	M12 3/8"	240901
K-TESTER KTI100	021406/F100	KTI100 5 - 100 Nm	023100/1	M12 1/2"	240902





### **ROTARY MODELS**

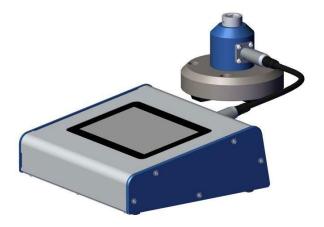
K-TESTER Complete Kit	Kit part number (reader + KTE transducer + KTEI board)	KTE transducer	Part number	KTEI board part number
K-TESTER KTEI5	021406/R5	KTE5 4.42 – 44.2 lbf-in	022405	020079
K-TESTER KTEI25	021406/R25	KTE25 17.7 – 221 lbf-in	022425	020079
K-TESTER KTEI50	021406/R50	KTE50 44.2 – 442 lbf-in	022450	020079
K-TESTER KTEI100	021406/R100	KTE100 88.5 – 885 lbf-in	022411	020079



#### **JOINT SIMULATORS**

Included M4, M6, M8, M12 joint simulators

- \_ M4 slim with bearings and cup washers (new)
- \_ M6 & M8 with cup washers
- \_ M12 with bearings and cup washers (new)





# JOINT SIMULATORS -LOW & MICRO-TORQUE

#### 1 Nm, Slim M4 joint simulator with bearings and cup washers

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Code	Model	Max Torque	Input	Input Output Included with		Optional on-request
240640	Hex 13-1/4" M4	8.8 lbf-in	Hex 1/4" male	Hex 13mm female	KTI KTII	MiniK1 K1



Code	Model	Input	Output	Special order, only for
240620	Hex 13/M1.6	Female threads <b>M1.6</b>		MiniKl
240621	Hex 13/M2	Female threads <b>M2</b>	Hex 13mm female	KI KTI
240622	Hex 13/M3	Female threads <b>M3</b>		КТП







# JOINT SIMULATORS MID TORQUE

5 Nm, M6 threads with cup washers (existing 240600 model)

#### 20 Nm, M8 threads with cup washers (existing 240800 model)

Code	Model	Max Torque	Input	Output	Included with
240600	Hex 13- 1/4" M6	44 lbf-in	Hex 1/4" male	Hex 13mm female	MiniK1-5 K1-5 KT5 KTi5
240800	Hex 13- 1/4" M8	177 lbf-in	Hex 1/4" male	Hex 13mm female	MiniK20 K20 KT20 KTi20





### JOINT SIMULATORS -HIGH TORQUE

#### 50 & 100 Nm, M12 threads with bearing and cup washers

Code	Model	Max Torque	Input	Output	Included with
240901	3/8" M12	442 lbf-in	Sq 3/8" female	Sq 3/8" male	KT50 KTI50
240902	1/2" M12	885 lbf-in	Sq 1/2" female	Sq 1/2" male	КТІОО КТІІОО





In **target torque mode** you can set one or more programs to use, and display & archive all results, statistics and reports







#### SETTINGS

#### **TARGET, MIN, MAX**

TOLERANCE (%): used for stats generation

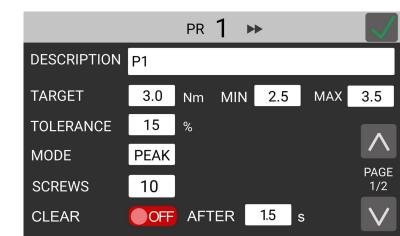
#### MODE:

**peak**: shows the max value **track**: shows the value in real time

SCREWS: screw

SCREWS: screw count for current program

**CLEAR**: how long until value on display is cleared





BARCODE: load programs via barcode scan

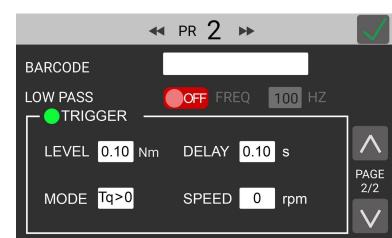
**LOW PASS**: noise-reduction filters

ON with lower value leads to smoother graph

OFF is same as ON with 2000 Hz (max frequency)

effect is mostly only evident when looking at the graphs in the included PC software







TRIGGER: defines start and stop points for each measurement

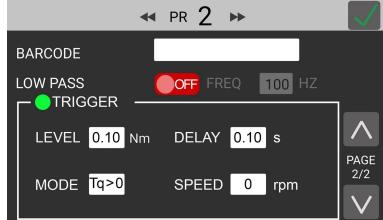
**level**: value above which tightening is considered to have begun. Anything below this threshold is ignored

**delay**: time interval from the last read value (above the trigger level) after which the tightening is considered finished

(-TESTER

**mode**: display positive or negative values depending on rota

**speed**: min speed (for rotational transducers only); anything under this speed is ignored.





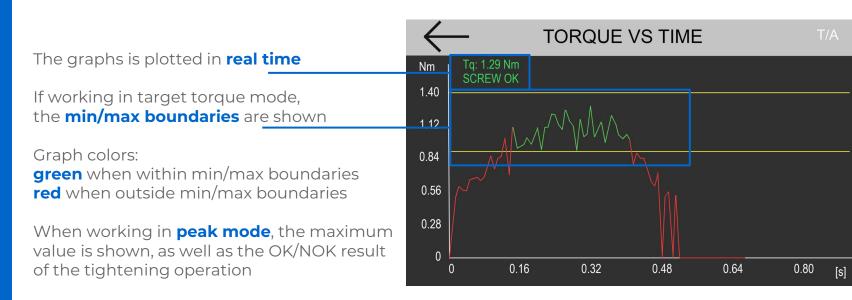
#### **FREE-RUN MODE**

When the target torque is not set (OFF), the device will display the **peak value** encountered

No statistics are shown



### **GRAPHS**





### REPORTING

K-TESTER records all torque values, tightening results and graphs

Reports available for:

- \_ current program (saved to internal RAM memory)
- \_ previous programs (saved to USB) swiped left and right to move between programs

USB reports can be exported to csv

	$\leftarrow$		RE	EPORT			Ŵ 🔋
PF	1 STAT	S					
OK	< 8/10	MAX 3.15	USL 3.57	AVG 3.30	СМ 1.0	)1	SPREAD 0.30
NC	ок <b>2/10</b>	MIN 1.85	LSL 3.11	tol <b>10%</b>	смк <b>1</b>	.1	STD <b>0.0115</b>
Ν	TIN	ИE	TARGET	ACTUAL	UNIT	MODE	RESULT
1	11/08/20	22 13:15:21	3.00	3.05	Nm	Peak	OK
2	11/08/20	22 13:15:27	3.00	3.15	Nm	Peak	ОК
3	11/08/20	22 13:15:35	3.00	3.11	Nm	Peak	ОК
4	11/08/20	22 13:15:45	3.00	3.01	Nm	Peak	ОК
5	11/08/20	22 13:15:55	3.00	3.00	Nm	Peak	ОК
6	11/08/20	22 13:16:04	3.00	1.85	Nm	Peak	NOK
7	11/08/20	22 13-16-20	2.00	2.05	Nm	Dook	OK



### INTERFACE

Intuitive interface with touch-screen display





### **GENERAL SETTINGS**

TARGET TORQUE MODE: toggle on/off to switch between this and free-running mode

MODEL / SERIAL NUMBER / CYCLES: not editable

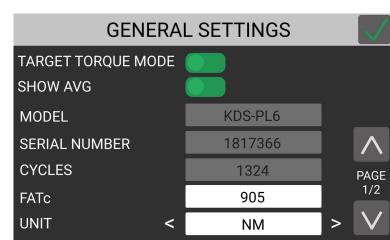
FATc: calibration factor (not editable)

UNIT: cNm, Nm, kgf.cm, lbf.in

**RESET**: applies to current screw or entire program

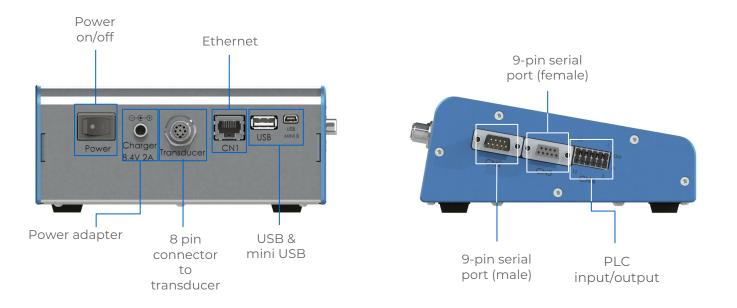
BARCODE

**NETWORK SETTINGS** 





# **PORTS/CONNECTIONS**





K-TORQUE ANALYZER is the **companion software** for managing the K-TESTER and visualizing graphs & reports from a tablet/pc connected via ethernet

#### FUNCTIONALITY

- real-time displaying and archiving of data from the K-TESTER
- analysis and comparison of tightening operations and torque data
- reporting
- managing of **device settings and programs**



#### INTERACTIONS

#### ACTIONS

\_ connect/disconnect from controller \_ download/upload configuration from/to controller

#### **CONFIGURATION** (programs and settings)

- \_ import from file
- \_ export to file

#### REPORTS

- \_ save last program (i.e. last batch) results to CSV
- \_ save all results to CSV
- \_ enable/disable autosave
- \_ clear all results

	K-Torque Ana Actions Config			
/	Real-time	Report & Stats	Programs	& Settings
que Analyzer Configuration Reports	Programs & Settings			- 0
	TORQUE	VS TIME		
0.05 -				
0.04 -				
0.03 -				0.0 cNm TARGET: 0.0 cNm
0.02 -				
0.01 -				
0.00 - 0.00	0.01 0.02 TIME	0.03 0.04	0.05	



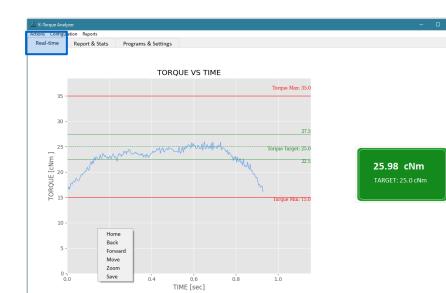
#### TABS

#### **REAL TIME**

Visualize the graph and results in real time If working with **TORQUE TARGET** mode, relevant information such as min/max limit is displayed on the screen

Right-click on graph to navigate the graph via the available **functions**:

- **\_ Home**: return to home view
- **\_ Back**: return to previous view
- \_ Forward: return to last view
- \_ **Move**: pan the view
- **\_ Zoom**: select an area to zoom
- \_ Save: save a picture of the graph to a file

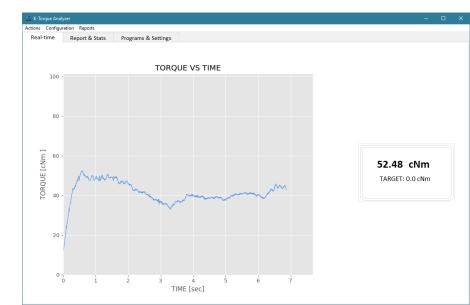




With **TORQUE TARGET** mode **OFF**, a plain graph is shown and the peak value is highlighted on the right side of the screen

Right-click on graph to navigate the graph via the available **functions**:

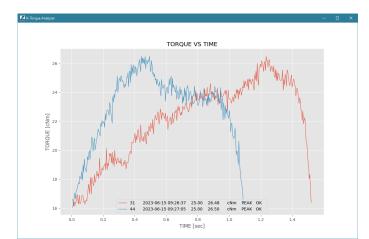
- **\_ Home**: return to home view
- \_ **Back**: return to previous view
- \_ Forward: return to last view
- \_ **Move**: pan the view
- \_ Zoom: select an area to zoom
- \_ Save: save a picture of the graph to a file





#### REPORTS AND STATS

Review all the recorded results so far, relevant statistics such as Cm and Cmk. Select one or more results to graph and visualize superimposed for comparison (right-click to bring up graph controls).



								-	K- 101	400 7	naiyzei										L
								Acti	ons	Conf	igurati	on Rep	orts								
								R	eal-t	ime		Report	& Stat	ts	Progr	ams &	Setting	s			
													24	DOC	RAM 1 S	TATE	0				
													PI	KUGI	KAIVI 1 S	IAI3				×	
								🗖 ок	24	/99	MAX	46.39	USL	27.	5 AVG	26.64	CM	0.21	SPREAD	23.69	
	-Torque Analyz																_				
Action	ns Configura				/			NO	8	/99	MIN	22.69	LSL	22.	5 TOL	10	СМК	0.07	STD	4.02	L
Re	al-time	Report 8	Stats	rrogr	ams &	Setting	s	01	20	23-0	6-14	16:14:3	8 25	.00	46.39	cNm	PEAK	NOK		^	L
			PROG	SRAM 1 S	TATS																L
ОК	24 /99 MA	x 46.39	USL 27	.5 AVG	26.64	CM	0.21 SPR		_			16:14:4		.00	25.21	cNm	PEAK				L
юк	8 /99 MI	N 22.69	LSL 22	.5 TOL	10	СМК	0.07 ST	D 03	20	23-0	6-14	16:15:4	4 25	.00	30.26	cNm	PEAK	NOK			
1	2023-06-14	16:14:38	25.00	46.39	cNm	PEAK	NOK	1	•												
2	2023-06-14		25.00	25.21	cNm	PEAK															
3	2023-06-14		25.00	30.26	cNm	PEAK				40 -											
4	2023-06-14		25.00	24.68	cNm	PEAK															
5	2023-06-14		25.00	27.95	cNm	PEAK				25						Т	orque Max: 3	5.0			
6	2023-06-14				cNm	PEAK				35 -											
7	2023-06-14				cNm	PEAK															
8	2023-06-14			24.68	cNm	PEAK				30 -											
9	2023-06-14		25.00		cNm	PEAK				30 -			m								
0	2023-06-14			24.19	cNm	PEAK						m	/~	~	_		2	7.5			
1	2023-06-14				cNm	PEAK			8	25 -					mh.						
2	2023-06-14		25.00		cNm	PEAK			TOROUF LOND	, <sup>20</sup>					h	Torq	jue Target: 2	5.0			
3	2023-06-14		25.00	25.38	cNm	PEAK			1	2	- r		-			1	2	2.5			
4	2023-06-14		25.00	26.52 27.98	cNm	PEAK				20 -											
а с	2023-06-14		25.00		cNm cNm	PEAK			L G		5					7					
7	2023-06-14		25.00		cNm	PEAK			E P	2						1					
<i>.</i>	2023-06-14		25.00		cNm	PEAK				15 -							orque Min: I	-			
9	2023-06-14		25.00	25.90	cNm	PEAK										10	orque Mill: I	3.0			
ó	2023-06-14		25.00	26.29	cNm	PEAK															
1	2023-06-14		25.00	25.43	cNm	PEAK				10 -											
2	2023-06-14		25.00		cNm	PEAK															
3	2023-06-14		25.00	24.04	cNm	PEAK															
4	2023-06-14		25.00	26.50	cNm	PEAK				5 -											
5	2023-06-14		25.00	25.36	cNm	PEAK															
6	2023-06-14		25.00	25.91	cNm	PEAK															
7	2023-06-14		25.00	25.19	cNm	PEAK				0 -											
8	2023-06-14		25.00	25.87	cNm	PEAK	ОК			0.0	0 0.	05 0.1	0 0.1		.20 0.25	0.30	0.35				
9	2023-06-14	16:16:30	25.00	25.68	cNm	PEAK	OK							TIME	[sec]						
0	2023-06-14	16:16:33	25.00	25.13	cNm	PEAK	OK		,												



#### PROGRAM AND SETTINGS

View and modify all program parameters and settings

K-Torque Analyzer					-	- 1
ons Configuration Reports						
leal-time Report & Sta	ts Programs & Settings					
	PROGRAM 1			SETTINGS		
DESCRIPTION			MODEL	KTI 5		
TORQUE TARGET	20.0	cNm	SERIAL	123456		
TORQUE MIN	0.0	cNm	CYCLES	6		
TORQUE MAX	50.0	cNm	UNIT	cNm	~	
TOLERANCE	10	%	RESET	OFF	~	
MODE	PEAK	~	BARCODE MODE	OFF	~	
SCREWS	10		PASSCODE	OFF 0000		
CLEAR	OFF AFTER 1.	D [s]	LANGUAGE	ENGLISH	~	
BARCODE			TARGET MODE	OFF OFF		
LOW PASS	OFF FREQ 1400	~ [Hz]	SHOW STATS	OFF OFF		
	e on Pred 1400	[[12]	FATC		1	
TRIGGER		( )	FATC A: 6000	1.5 cNm		
LEVEL 15.0	cNm DELAY 1.0	[s]	FATC B: 180000	5.0 cNm		
MODE Tq >0 ~	SPEED 0	[ rpm ]	FATC C: 380000	100000.0 cNm		



#### **THANKS FOR WATCHING**



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